



**DESCRIPTION**

Procedo PRO620 Acrylic Adhesive is a low odor, low VOC, non-flammable adhesive formulated for use with Procedo products. Procedo PRO620 Acrylic Adhesive flashes quickly to a tacky phase and is suitable over porous and non-porous substrates.

**COLOR**

Off-White

**PACKAGING**

4-Gallon Plastic Pails

**WEIGHT**

35 Pounds per Pail

**TROWEL SIZE**

1/16" x 1/16" x 1/16" Square Notch Trowel



**COVERAGE**

125 – 180 Square Feet per Gallon

500 – 720 Square Feet per Unit

**RECOMMENDED SUBSTRATES**

Recommended for properly prepared Concrete and Wood

**ADHESIVE WORKING TIME**

Flash Time: Approximately 30 – 60 Minutes or until material strings to the finger when touched

Working Time: 2 Hours, protect open adhesive from dust contamination

**MOISTURE AND PH REQUIREMENTS**

ASTM F 1869; Calcium Chloride, 5.0 lbs

ASTM F 2170; Relative Humidity, 85%

pH; 9 or less

**PRODUCTS**

Versa Quartz, Victory Sports, Sylvana LVT

**CLEAN UP**

Remove any adhesive from surface of materials with a soft clean cloth with warm soapy water, while the adhesive is still wet. If adhesive has dried, gently clean the surface with a soft clean cloth with denatured alcohol.

**VOC's**

0 Grams per Liter of Coating

**LIMITATIONS**

Maintenance, after 72 Hours

Foot Traffic, 24 Hours

Rolling Loads, 48 Hours

Not for use over existing floor covering or old adhesives

Not for use outdoors

**SHELF LIFE**

Shelf life is two years when stored at 70° F (21° C) in an unopened container

**FREEZE THAW STABILITY**

Material is Freeze Thaw Stable up to 5 cycles, If frozen mix well prior to use. Procedo recommends to protect material from freezing

**QUALIFICATIONS**

CHPS and LEED Compliant

As not all information can be covered within this general guide, please refer to the appropriate Product Data Sheets, Installation and/or Maintenance Instructions for additional detailed information.

Obtain from [www.procedoflooring.com](http://www.procedoflooring.com), emailing [technical@procedoflooring.com](mailto:technical@procedoflooring.com), or by contacting Procedo Customer Service.